

Date: Wednesday, 25/06/2008 3:37:12 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: COVER PLATE
Job Number	: 40030		
Estimate Number	: 13404		
P.O. Number	:	Part Number	: PB6743001173
This Issue	: 25/06/2008 S.O. No. :	Drawing Number	: B6743001 PAGE27
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 24/06/2008 Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 01/07/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>MF 08-06-25</u>		
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S032	2024-T3 .032 sheet
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Comment: Qty.: 1.1075 sf(s)/Unit Total : 11.0754 sf(s)  
 2024-T3 Sheet 0.032"  
 batch: 105555 HB 8-6-25

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1 HB 8-6-25 10  
 Prog Rev: B1  
 \*\*\*\*grain direction along 7.065" \*\*\*\*  
 2-Deburr if necessary HB 8-6-25

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/06/02 (10)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE  
 Bend as per Dwg B67-43001

S 08/07/02 (10)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 25/06/2008 3:37:12 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 40030

Part Number: PB6743001173

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/07/02 (10)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-H 08/07/02 (10X)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M102316

(10)

START TIME:

3:00

OVEN TEMPERATURE:

320

FINISH TIME:

3:30

22/1/08 08/07/09

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

S 08/07/16 (10)

10.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

210:6785 C208/07/16 (10)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

AS 08/08/11 (10)

12.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/08/12 (10)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

8/8/12

SD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:37:12 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 40030

Part Number: PB6743001173

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

2008/08/12

Job Completion



MF 08-08-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

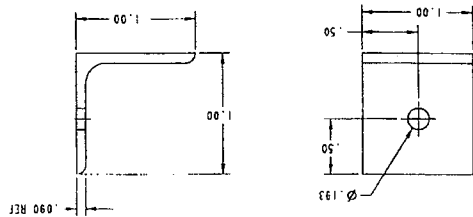
NOTE: Date & initial all entries

ORIGINAL

PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75050  
DLSUV8 B67-43001  
Scale: 2.000

MATL: AND10133-1002, 6061-T6, 00-A-250/6R  
ALT MATL: 0090 THK, 6061-T6, 00-A-250/11

② -171 MOUNTING PLATE

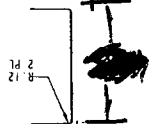


MATL: 002 THK, 2024-T3, 00-A-250/4  
SCALE: 0.500

② -173 COVER PLATE

#40030

1.00 ± 0.02



4.3

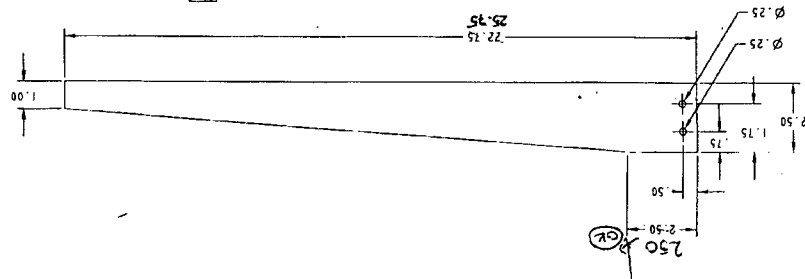


RELEASED  
00-01-70

REFERENCE ONLY

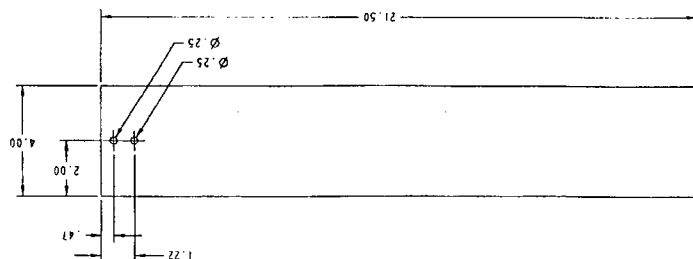
MATL: .125 THK, 6061-T6, 00-A-250/11  
SCALE: 0.500

④ -167 LONG SIDE PLATE



MATL: .090 THK, 6061-T6, 00-A-250/11  
SCALE: 0.500

② -169 LONG SUPPORT PLATE



DART AEROSPACE LTD		Work Order:	40030
Description: COVER PLATE		Part Number:	PB674 3001 -
Inspection Dwg:	Rev: B1	Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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[illegible]

Measured by:	RB	Audited by:	[Signature]	Prototype Approval:	[Signature]
Date:	8-6-25	Date:	08/06/25	Date:	7

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
email: info@tulmar.com

Bill No:

## Dart Aerospace

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Packing Slip No.

**29734**

Ship Date

11-Aug-08

Ship To:

## Dart Aerospace

1270 Aberdeen Street  
Buyer=C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21688	16-Jul-08	CDART100	Barney Bangs	R92-29734
Customer PO Number	Ship Via	PPD/COL	Qty Shipped/Returned	Qty Backordered
PO00006785	Pick-Up			
Item No.	Qty	UOM		
Description				
8421-103	11	EA	11	
Dart Blade Fold Kit - Pad #4/PB6743001181				
Drawing No: (Ref B67-43001-181 Rev B1)				
DWG Rev: A				
Lot No: BATCH0000000003 Qty: 11				
8421-104	10	EA	10	
Dart Blade Fold Kit - Pad #5/PB6743001173				
Drawing No: (Ref B67-43001-173 Rev B1)				
DWG Rev: A				
Lot No: BATCH0000000005 Qty: 10				
8421-108	6	EA	6	
Dart Blade Fold Kit - Pad #9/PB6743001267				
Drawing No: (Ref B67-43001-267 Rev B1)				
DWG Rev: NR				
Lot No: BATCH0000000002 Qty: 6				

S  
08/08/12

*Rich  
Amelton*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

Release Note No.  
**R92-29734**  
Ship Date  
11-Aug-08

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

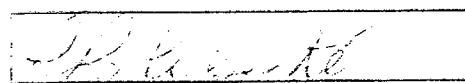
**Dart Aerospace**  
1270 Aberdeen Street  
Buyer=C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21688	16-Jul-08	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00006785	Pick-Up	29734	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
3421-104	10	EA	10
Dart Blade Fold Kit - Pad #5/PB6743001173 Drawing No: (Ref B67-43001-173 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000005 Qty: 10			
3421-103	11	EA	11
Dart Blade Fold Kit - Pad #4/PB6743001181 Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000003 Qty: 11			
3421-108	6	EA	6
Dart Blade Fold Kit - Pad #9/PB6743001267 Drawing No: (Ref B67-43001-267 Rev B1) DWG Rev: NR Comments: Lot No: BATCH0000000002 Qty: 6			

*S*  
*08/08/12*

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/11/2008

Date



J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**

**Fax: 613-632-2030**

**Attention: Sandra Nadeau**

**Fax From: Deanna Penner**

**EDMONTON  
HEAD OFFICE**  
12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

**Certificate of Conformance**

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation:

**Oxford** is in compliance with the following standards:

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,  
101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,  
101630234, 101630275 & 101630283

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely,

**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner

Product Development

**CALGARY**  
2nd Floor 337-17 Avenue SW  
Calgary AB T2S 0A5  
Canada

**VANCOUVER**  
13911 Bridgeport Road  
Richmond BC V6V 1J6  
Canada

English: 1-800-66-ENNIS

Fax: (780) 478-6135  
[www.jennisfabrics.com](http://www.jennisfabrics.com)

Français: 1-888-66-ENNIS

TSC # 1495/10

FAXED  
4-16-08

# CLIFTON

## Adhesive, Inc

Industrial Adhesives & Coatings

Date: 4/15/08

Shipper #: 9792

### Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,  
lot number (s) 08-099 was shipped to you on 4/15/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 4/8/08 against your Purchase Order # 14000-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 4/8/09

This letter certifies that 4 x 1 quart cans of CATUR Accelerator,  
Lot number 08-101 was shipped to you on 4/15/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 4/10/08 against your Purchase Order # 14000-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 4/10/09

Sincerely,

Daniel Constantino  
Quality Assurance Mgr/ISO Coordinator

Burgess Place • Wayne, NJ 07470 USA  
Phone: 973-694-0845 • Fax: 973-694-5678  
[www.cliftonadhesive.com](http://www.cliftonadhesive.com)

TS # 7122/21

E.F. Walter Inc.	<b>CERTIFICAT DE CONFORMITÉ</b> <b>CERTIFICATE OF COMPLIANCE</b>		Approved <b>JR</b> Date <b>1/3/02</b>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

Date : 07/15/2005

VENDU À  
SOLD TO

6048

TULMAR SAFETY SYSTEMS INC.

1123 CAMERON STREET

HAWKESBURY ONT

K6A 2B8

FOURNISSEUR  
VENDOR

E.F. WALTER INC.

5000 HICKMORE

ST. LAURENT, PQ

H4T 1K6

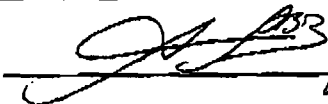
Commande / Order # 10280

Notre / Our Reference # 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

Signé  
Signed

 July 15, 2005

RS #1637-001 / 01 (en)

E.F. Walter Inc.	<b><u>CERTIFICAT DE CONFORMITÉ</u></b> <b><u>CERTIFICATE OF COMPLIANCE</u></b>	Approved <u>JR</u> Date <u>1/3/02</u>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A
		Page 1 of 1

VENDU À

SOLD TO 6048

TULMAR SAFETY SYSTEMS INC.

1123 CAMERON STREET

HAWKESBURY ONT

K6A 2B8

Date : 07/15/2005

FOURNISSEUR  
VENDOR

E.F. WALTER INC.

5000 HICKMORE

ST. LAURENT, PQ

H4T 1K6

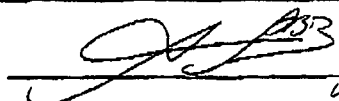
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742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

Signé  
Signed July 15, 2005

D. # 1173